



# 2023 WORLD VOYAGE & GRAND VOYAGE


*Fuel your wanderlust*



Our highest priorities are compliance, environmental protection, and protecting the health, safety and well-being of our guests, crew and the people in the destinations we visit. Visit [Seabourn.com/TravelSafe](https://Seabourn.com/TravelSafe) to learn more.



BORA-BORA, FRENCH POLYNESIA



JOIN US ON OUR  
MOST CURATED,  
IN-DEPTH VOYAGES  
AROUND THE WORLD  
IN UNMATCHED  
ELEGANCE AND EASE

Journey to six continents from  
Miami to Barcelona on board  
**Seabourn Sojourn**. Or  
circumnavigate South America  
and south to explore  
Antarctica & South Georgia  
on board **Seabourn Quest**.

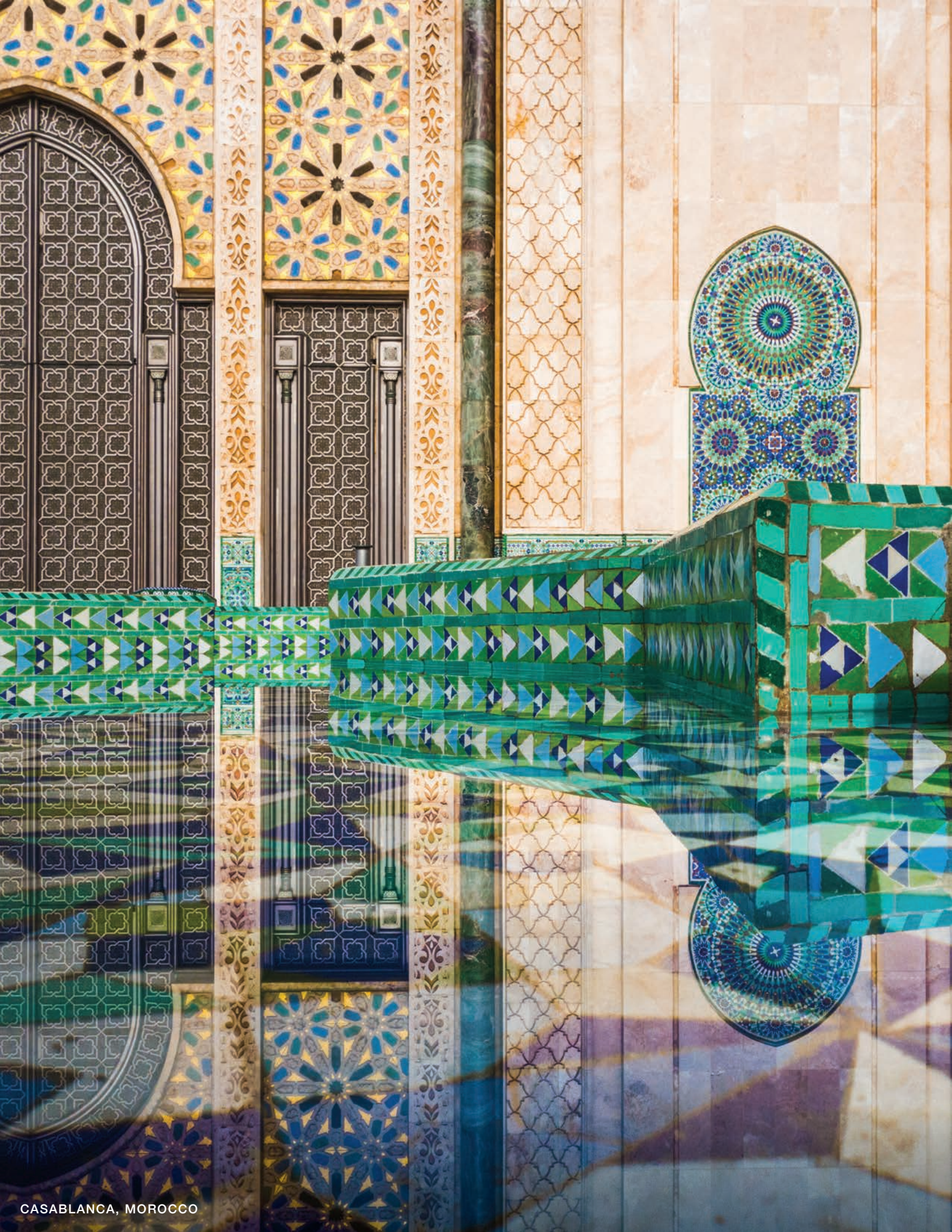
4 | 2023 World Voyage: Extraordinary Discoveries  
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44 | An All-Inclusive Ultra-Luxury Onboard Experience



## HEALTH AND SAFETY

When you sail with Seabourn, your well-being is our top priority, and we will continue to offer the highest level of health and safety throughout your voyage. You can also enjoy the advantages that come with cruising on a smaller ship with fewer guests on board, including:

- Industry-leading space-to-guest ratios
- All ocean-front suites
- Multiple dining options with outdoor and indoor seating
- Private arrangements for shore excursions, car transfers, dining reservations and more

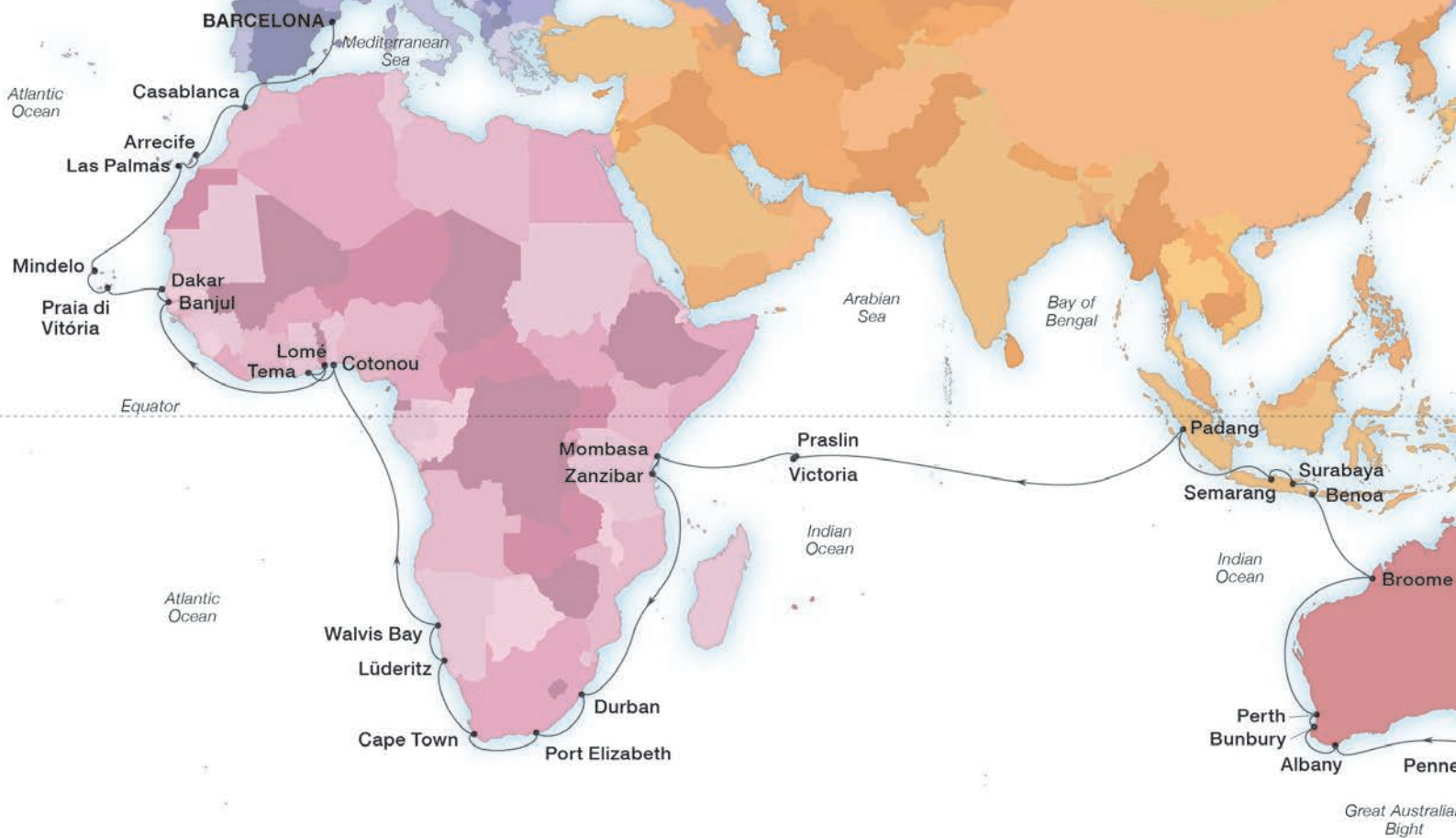


CASABLANCA, MOROCCO

## WORLD VOYAGE: EXTRAORDINARY DISCOVERIES

In January 2023, **Seabourn Sojourn** departs Miami for a once-in-a-life-time 140-day voyage. She sails across three great oceans exploring 61 fascinating ports in 32 countries. Enjoy more time ashore with 10 overnights stays in Easter Island, Bali, Tahiti, Cape Town and more. Two nights in Mombasa provide the opportunity for optional 2- or 3-day mid-voyage Seabourn Journeys to world-famous game parks.





## 2023 WORLD VOYAGE: EXTRAORDINARY DISCOVERIES | SEABOURN SOJOURN

### MIAMI TO BARCELONA | 140 DAYS | JAN 6, 2023

#### JANUARY

- 6 **Miami**
- 7 Key West
- 8 Cruising the Caribbean Sea
- 9 Belize City
- 10 Santo Tomás de Castilla
- 11 Banana Coast (Trujillo)
- 12 Cruising the Caribbean Sea
- 13 Puerto Limón (San José)
- 14 Enter Panama Canal at Cristobal  
Transit the Panama Canal  
Exit Panama Canal at Balboa
- 15 Fuerte Amador (Panama City)
- 16 Crossing the Equator
- 17-18 Manta (Quito)<sup>☾</sup>
- 19-20 Cruising the Pacific Ocean
- 21-22 Callao (Lima)
- 23-27 Cruising the Pacific Ocean
- 28-29 Easter Island<sup>☾</sup>
- 30 Cruising the Pacific Ocean

#### FEBRUARY

- 1 Cruising the Pacific Ocean
- 2 Adamstown, Pitcairn Island
- 3-5 Cruising the Pacific Ocean
- 6-7 Papeete, Tahiti<sup>☾</sup>
- 8 Vaitape, Bora-Bora
- 9 Cruising the Pacific Ocean

- 10 Rarotonga
- 11 Arutanga
- 12 Cruising the Pacific Ocean
- 14 Crossing the International Date Line
- 15 Neiafu, Vava'u
- 16 Nuku'alofa
- 17 Cruising the Pacific Ocean
- 18 Suva
- 19 Dravuni Island
- 20 Cruising the Pacific Ocean
- 21 Port-Vila
- 22 Luganville
- 23 Cruising the Coral Sea
- 24 Tavanipupu
- 25 Honiara
- 26 Cruising the Solomon Sea
- 27 Alotau
- 28 Kitava

#### MARCH

- 1 Conflict Islands
- 2 Cruising the Coral Sea
- 3 Cairns
- 4 Cruising the Great Barrier Reef
- 5-6 Cruising the Tasman Sea
- 7 Sydney
- 8 Cruising the Tasman Sea
- 9 Phillip Island

<sup>☾</sup>Overnight in port.





## 2023 WORLD VOYAGE SEGMENTS

EXPERIENCE EXTRAORDINARY ADVENTURES ON  
WORLD VOYAGE SEGMENTS OF SHORTER DURATION

DEPARTURE DATE	DAYS	ITINERARY NAME	FROM / TO
JAN 6, 2023	80	PACIFIC GEMS & AUSTRALIA'S CORAL COAST	Miami to Bali
JAN 6, 2023	59	PEARLS OF THE PACIFIC	Miami to Sydney
JAN 6, 2023	32	PATHS TO THE PACIFIC	Miami to Papeete
FEB 7, 2023	27	PACIFIC PEARLS	Papeete to Sydney
MAR 7, 2023	81	CORAL COAST, SEYCHELLES & EXOTIC ISLANDS	Sydney to Barcelona
MAR 7, 2023	51	INDIAN OCEAN ARC	Sydney to Cape Town
MAR 7, 2023	21	AUSTRALIA'S CORAL COAST	Sydney to Bali
MAR 28, 2023	30	CORAL COAST & SEYCHELLES	Bali to Cape Town
APR 27, 2023	30	AFRICA'S ATLANTIC COAST & CANARY ISLANDS	Cape Town to Barcelona



SYDNEY, AUSTRALIA



EASTER ISLAND, CHILE



## FULL WORLD VOYAGE

### FEATURED PORTS AND HIGHLIGHTS

#### TRANSITING THE PANAMA CANAL

An unequaled feat of engineering, the 50-mile transit through the Panama Canal is an unforgettable voyage past beautiful bays, iconic bridges, tropical rainforests, and three impressive locks that raise and lower ships 85 vertical feet (26 meters) from one end to the other.

#### MANTA (QUITO), ECUADOR

Manta's extensive port is a world center for tuna and other fishing, as well as banana agriculture, and its beaches attract surfers and windsurfers worldwide. From here, you can visit the national capital of Quito, a pleasant Spanish colonial UNESCO World Heritage Site located right on the Equator, scenically situated among Andean peaks at over 9,500 feet (2,896 meters).

#### **Optional Seabourn Journeys:**

- Quito Journey: A UNESCO Partner Tour: 3 Days/2 Nights
- Galápagos Islands Mid-Voyage Adventure: 5 Days/4 Nights

#### EASTER ISLAND

Carved centuries ago in tribute to ancestors, the famed moai of this tiny island serve as monuments to the simple culture that dwells there still today. Volcanic hillsides, quaint farming villages, seaside shops and restaurants, and grassy, windswept shores reveal a surprisingly different side of the Pacific.



PAPEETE, FRENCH POLYNESIA

## PAPEETE, TAHITI, FRENCH POLYNESIA

On the large island of Tahiti, Papeete blends romantic resorts and fine dining with vibrant markets and boutiques filled with exotic black pearls as well as native pareu wraps in floral prints and brilliant hues. Tour the lush countryside by open-air bus. Or, cross the narrow channel to Moorea which rises from the sea just like the fictional Bali Hai.

### **Optional Seabourn Journeys:**

- Moorea Overnight - Overwater Bungalow: 2 Days/1 Night

## BORA-BORA, FRENCH POLYNESIA

Bora-Bora, has long been noted for its stunning beauty. A tiny island, less than 20 miles in circumference, Bora-Bora is dominated by the castle-like Mount Otemanu and Mount Pahia, two volcanic peaks with lush tropical slopes. A protective coral reef encloses Bora-Bora, and the lagoon is dotted with colorful motus, or islets. Perfect white-sand beaches give way to brilliant turquoise and sapphire-colored waters, and locals in the small village of Viatape sell colorful fabrics, sculptures carved from native wood and precious black pearls.

## RAROTONGA, COOK ISLANDS

This pristine, ocean outpost is a diverse land of emerald rain forests, a volcano, sugar-sand beaches, friendly culture, and crystal-clear lagoons. Trek through the colorful jungle on 4x4, sail the sparkling harbor, join in native song and dance, and experience the pure essence of the Pacific.

## TAVANIPUPU, SOLOMON ISLANDS

This 32-acre slice of paradise with warm, clear waters, lush coral reefs and soft sand beaches is located on the Marau Sound near Guadalcanal in the Solomon Islands. It is a privately owned resort, originally purchased in exchange for some ammunition by a party of Norwegian traders who operated a coconut plantation. Some of their gravestones are still to be found among the tall grasses.

## CAIRNS, AUSTRALIA

A sophisticated city flanked by primeval forests and broad golden beaches, Cairns is the gateway to the natural splendors of the Great Barrier Reef, the Kuranda Scenic Railway, and the Daintree Rain Forest, a UNESCO World Heritage Site.

### **Optional Seabourn Journeys:**

- Spirit of Uluru & Outback Overland Journey: 5 Days/4 Nights

## PHILLIP ISLAND, AUSTRALIA

The best of Australia all comes together in a single compact destination. Nature reserves with kangaroos, fur seals, and the occasional dolphin, orca, or humpback whale can all be enjoyed, as can the sunset “penguin march” as the birds return to the island’s beautiful beaches after a day of fishing offshore.

## MELBOURNE, AUSTRALIA

Eclectic and alive with color and music, Melbourne is Australia’s unofficial capitol of culture. Colonial architecture and modern high-rises thrive side by side here alongside art galleries, museums, libraries, historic railways, stunning botanical gardens, vineyards, breathtaking beaches and unique native wildlife like koalas and penguins.

## PENNESHAW (KANGAROO ISLAND), AUSTRALIA

The lively township of Penneshaw has maritime ties dating back more than 200 years. Since then, the village-like atmosphere has grown beyond sailing and fishing and now includes a winery, ocean photo safaris, snorkeling, hiking and biking nature trails and sunbathing on uncrowded beaches.





CAIRNS, AUSTRALIA



MELBOURNE



KANGAROO ISLAND



DURBAN, SOUTH AFRICA



PRASLIN, SEYCHELLES

## PRASLIN, SEYCHELLES

Effortlessly laid-back and naturally gorgeous, this gem on the edge of the Indian Ocean is the perfect spot to snorkel in sparkling clear waters, sunbathe on uncrowded beaches and spot rare tropical birds in native palm forests.

## MOMBASA, KENYA

Linger in this ancient Swahili port for three days, explore colorful markets, the 16th-century Portuguese Fort Jesus, a UNESCO World Heritage Site – and opt for overland safari tours to Kenya’s world-famous game parks.

### **Optional Seabourn Journeys:**

- Neptune Mara Rianta Luxury Camp: 2 Days/1 Night
- Ngorongoro Highland & Cultural Overland Adventure: 4 Days/3 Nights
- Serengeti Plains Overland Adventure: 4 Days/3 Nights
- Maasai Mara & Sanctuary Olonana Adventure: 2 Days/1 Night

## DURBAN, SOUTH AFRICA

The beaches of the ‘Sunshine Coast’ are a favorite playground for South Africans. Visitors are more often attracted by the tribal cultural heritage of the Kwazulu-Natal region and its justly famous safari game parks.

### **Optional Seabourn Journeys:**

- Kruger National Park & Jock Safari Lodge Adventure: 3 Days/2 Nights
- Botswana, Victoria Falls & Chobe Chilwero Adventure: 5 Days/4 Nights

## PORT ELIZABETH, SOUTH AFRICA

South Africa’s second-oldest city is a mosaic of its original Xhosa inhabitants, European settlement, eco-certified beaches, world-class soccer, cricket, yachting and other sports. Don’t miss Addo Elephant National Park, a diverse wildlife conservation refuge, and third largest park in South Africa.

## CAPE OF GOOD HOPE

As Seabourn Sojourn passes from the Indian Ocean into the Atlantic, we take a moment for symbolic occasion celebrated by explorers for centuries.

## CAPE TOWN, SOUTH AFRICA

'The Mother City' is one of the world's most scenic harbors. Its looming Table Mountain is accessible by cable car. Shop for colorful Zulu beadwork, indulge in fresh seafood at a waterfront café, or sample vintages in the nearby Stellenbosch wine region.

### **Optional Seabourn Journeys:**

- Escape to Etosha: Onguma Tented Camp Adventure: 4 Days/3 Nights
- Winelands Explorer Overnight Adventure: 2 Days/1 Night

## WALVIS BAY, SOUTH AFRICA

Here, where desert meets the Atlantic Ocean, you'll get a rare glimpse of Africa's remote sand dunes, an abundant harbor filled with fish and dolphins, vibrant local art and 19th century European architecture.

## MINDELO, CAPE VERDE

Colorful and cultured, Mindelo is a hidden-away cosmopolitan paradise that mixes traditional colonial architecture, a two-story mercado and delectable foods, with modern pursuits that include music halls, jazz cafés, art galleries, a beach boardwalk and vibrant downtown rhythm.

## CASABLANCA, MOROCCO

The impressive seaside Hassan II Mosque can welcome more than 100,000 worshippers at one time. Visit the city's oldest Medina section to sample authentic Moroccan culture, including the famously convoluted alleys of the Casbah – or opt for longer UNESCO Partner Tours to imperial Rabat or colorful Marrakech at the foot of the Atlas Range.

## BARCELONA, SPAIN

The passionate Catalan spirit thrives in bold artistic strokes like Gaudí's Sagrada Familia church. And yet Barcelona offers the simple pleasures, too: a springtime stroll along the flower stalls of Las Ramblas or a quiet moment in the 700-year-old cathedral.

### **Optional Seabourn Journeys:**

- Spanish Explorer: Barcelona, Valencia and Madrid: 7 Days/6 Nights



# WORLD VOYAGE: VENTURES BY SEABOURN®

Explore with us on optional excursions meant to enrich your time in select regions. *Ventures by Seabourn®* transcends the expected in small-group adventures like snorkeling the coral reefs of the South Pacific, interpretive hikes and kayaking or cruising in Zodiacs® to beautiful, hidden coastlines only accessible by small watercraft. No matter which you choose, our Expedition Team immerse you in unforgettable wildlife encounters and destination experiences.

**Ventures by Seabourn® Ports and Destinations:** Easter Island ▪ Pitcairn Island ▪ Papeete ▪ Vaitape ▪ Rarotonga ▪ Arutanga ▪ Neiafu ▪ Nuku'alofa ▪ Suva ▪ Dravuni Island ▪ Port-Vila ▪ Luganville ▪ Tavanipupu ▪ Honiara ▪ Alotau ▪ Kitava ▪ Conflict Islands ▪ Cairns ▪ Sydney ▪ Phillip Island ▪ Melbourne ▪ Penneshaw (Kangaroo Island)

## EXPEDITION TEAM

Joining you on your voyage of discovery, your Expedition Team includes a marine biologist, ornithologist, biologist, geologist, traditional navigator, kayak guide and naturalists with decades of combined expertise exploring the most coveted destinations across the globe.



V E N T U R E S  
— BY SEABOURN® —



# 2023 FULL WORLD VOYAGE AMENITIES

## **ALL FULL WORLD VOYAGE GUESTS RECEIVE:**

- Gala Bon Voyage dinner & overnight hotel stay prior to departure in Miami
- Three Exclusive World Voyage events
- Exclusive World Voyage President's Event
- Special World Voyage pillow gifts

## **BOOK AND PAY IN FULL BY APRIL 15, 2021 TO RECEIVE:**

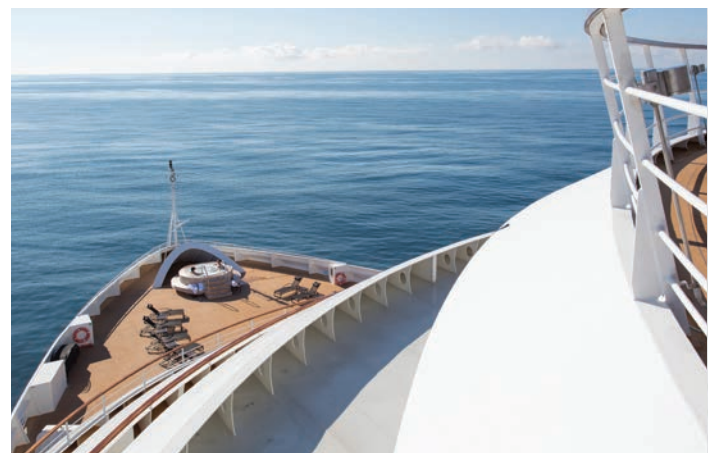
- 6% Early Bonus Savings (pay-in-full discount)

## **BOOK BY MAY 31, 2022 TO RECEIVE:**

- Round-trip Air
- Private car transfers door-to-door between home and airport
- Personal Valet® luggage shipping service between home and ship in Miami and Barcelona
- Ocean View & Veranda Suites: \$4,000USD Shipboard Credit per Suite (\$2,000USD Shipboard Credit per Guest)
- Penthouse & Premium Suites: \$6,000USD Shipboard Credit per Suite (\$3,000USD Shipboard Credit per Guest)
- Unlimited Internet Package
- Unlimited laundry, dry cleaning and pressing on board
- Visa Package\*
- 50% reduced deposit^
- 3% Early Bonus Savings (pay-in-full discount)

## **EXCLUSIVELY FOR REPEAT WORLD VOYAGE GUESTS:**

- 5% Repeat World Voyage Guest Discount





# 2023 WORLD VOYAGE SEGMENT AMENITIES

## BOOK BY MAY 31, 2022 TO RECEIVE:

- Unlimited Internet Package
- 3% Early Bonus Savings (pay-in-full discount)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000USD Shipboard Credit per Suite (\$500USD Shipboard Credit per Guest)
- **50-69 days:** Ocean View & Veranda Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per Guest)
- **70+ days:** Ocean View & Veranda Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per Guest)
- **30-49 days:** Penthouse & Premium Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per Guest)
- **50-69 days:** Penthouse & Premium Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per Guest)
- **70+ days:** Penthouse & Premium Suites: \$4,500USD Shipboard Credit per Suite (\$2,250USD Shipboard Credit per Guest)

\*For USD and CAD markets.

^For USD, CAD and AUD markets.

Visit [Seabourn.com](https://www.seabourn.com) for full amenities details and Terms and Conditions.





RIO DE JANEIRO, BRAZIL

## GRAND AMERICAS, AMAZON & ANTARCTICA

Join us on **Seabourn Quest** as we transit the Panama Canal and sail 79 days visiting 37 ports including 5 overnight stays in Forte Amador (Panama City), Manta (Quito), Callao (Lima), Rio de Janeiro and Manaus. Explore Antarctica, South Georgia and the mighty Amazon in-depth with optional, immersive *Ventures by Seabourn* excursions guided by our world-class Expedition Team.



KING PENGUINS, SOUTH GEORGIA



MIAMI

San Juan

St. Kitts

Antigua

Martinique

Barbados

Atlantic Ocean

Caribbean Sea

Panama Canal

Fuerte Amador

Pacific Ocean

Devil's Island

Equator

Manta

Puerto Bolívar

Amazon River

Santarém

Boca dos Botos

Manaus

Parintins

Guajara

Alter do Chão

Equator

Natal

Recife

Islas Guañape

Callao

Islas Ballestas

General San Martín

Matarani

Punta Islay

Iquique

Antofagasta

Isla Pan de Azúcar

Abraão

Armação dos Búzios

Rio de Janeiro

San Antonio

Montevideo

Buenos Aires

Punta del Este

Atlantic Ocean

Pacific Ocean

Puerto Montt

Reloncavi Sound

Castro

Gulf of Corcovado

Chilean Fjords

Sarmiento Channel

El Brujo Glacier

Port Stanley, Falkland Islands/ Islas Malvinas

New Island

Punta Arenas

Strait of Magellan

The South Georgia Island Experience

Note: Antarctica routing/landings dependent on weather and ice conditions

Drake Passage

The Antarctic Experience

# 2023 GRAND AMERICAS, AMAZON & ANTARCTICA | SEABOURN QUEST ROUND-TRIP MIAMI | 79 DAYS | JAN 6, 2023

## 79 DAYS - 37 PORTS - 15 COUNTRIES - 5 OVERNIGHT STAYS

### JANUARY

- 6 **Miami**
- 7 Cruising the Atlantic Ocean
- 8-9 Cruising the Caribbean Sea
- 10 Enter Panama Canal at Cristobal  
Transit the Panama Canal  
Exit Panama Canal at Balboa  
Fuerte Amador (Panama City)<sup>☾</sup>
- 11 Fuerte Amador (Panama City)
- 12 Cruising the North Pacific Ocean
- 13-14 Manta (Quito)<sup>☾</sup>
- 15 Puerto Bolívar (Machala)
- 16 Cruising the Pacific Ocean
- 17 Islas Guañape
- 18-19 Callao (Lima)<sup>☾</sup>
- 20 Islas Ballestas  
General San Martín (Pisco)
- 21 Cruising the Pacific Ocean
- 22 Punta Islay  
Matarani (Arequipa)
- 23 Iquique
- 24 Antofagasta
- 25 Isla Pan de Azúcar
- 26 Cruising the Pacific Ocean
- 27 San Antonio (Santiago)
- 28 Cruising the Pacific Ocean
- 29 Scenic cruising Reloncaví Sound  
Puerto Montt
- 30 Scenic cruising Gulf of Corcovado  
Castro
- 31 Scenic cruising Chilean Fjords

### FEBRUARY

- 1 Scenic cruising Sarmiento Channel  
Scenic cruising El Brujo Glacier
- 2 Punta Arenas  
Scenic cruising Strait of Magellan
- 3-4 Cruising the Drake Passage
- 5-9 **THE ANTARCTIC EXPERIENCE\***
- 10-11 Cruising the Scotia Sea
- 12-13 **THE SOUTH GEORGIA EXPERIENCE\***
- 14-15 Cruising the Atlantic Ocean
- 16 Port Stanley
- 17 New Island
- 18-19 Cruising the Atlantic Ocean
- 20 Montevideo
- 21 Buenos Aires
- 22 Punta del Este
- 23-24 Cruising the Atlantic Ocean
- 25 Abraão
- 26-27 Rio de Janeiro<sup>☾</sup>
- 28 Armação dos Búzios

### MARCH

- 1-2 Cruising the Atlantic Ocean
- 3 Recife
- 4 Natal
- 5-6 Cruising the Atlantic Ocean
- 7 Crossing the Equator
- 8 Cruising the Amazon River
- 9 Santarém
- 10 Cruising the Amazon River
- 11-12 Manaus<sup>☾</sup>
- 13 Boca dos Botos  
Parintins
- 14 Alter do Chão
- 15 Guajara
- 16 Cruising the Atlantic Ocean
- 17 Devil's Island
- 18 Cruising the Atlantic Ocean
- 19 Bridgetown
- 20 Fort-de-France
- 21 St. John's
- 22 Carambola Beach<sup>≈</sup>
- 23 San Juan
- 24-25 Cruising the Atlantic Ocean
- 26 **Miami**

<sup>☾</sup> Overnight in port.

<sup>≈</sup> Marina Days and Caviar in the Surf<sup>®</sup> are weather and conditions permitting and are available in select destinations.

\*The exact itinerary content is subject to permissions, weather, ice conditions and time available. The daily program will be determined by the Expedition Team and is subject to site availability.



KAYAKING IN ANTARCTICA

## 2023 GRAND VOYAGE SEGMENTS

EXPERIENCE EXTRAORDINARY ADVENTURES ON  
GRAND VOYAGE SEGMENTS OF SHORTER DURATION

DEPARTURE DATE	DAYS	ITINERARY NAME	FROM / TO
JAN 6, 2023	46	EPIC SOUTH AMERICA & ANTARCTICA	Miami to Buenos Aires
JAN 6, 2023	21	PANAMA CANAL & THE INCA COAST	Miami to San Antonio (Santiago)
JAN 27, 2023	58	ANTARCTICA & SOUTH AMERICAN QUEST	San Antonio (Santiago) to Miami
JAN 27, 2023	44	ANTARCTICA & AMAZON QUEST	San Antonio (Santiago) to Manaus
JAN 27, 2023	25	PATAGONIA, ANTARCTICA & OCEAN ISLES	San Antonio (Santiago) to Buenos Aires
FEB 21, 2023	33	BRAZILIAN BEACHES, THE AMAZON & CARIBBEAN	Buenos Aires to Miami



KAYAKING IN THE AMAZON RIVER



# 2023 GRAND VOYAGE

## FEATURED PORTS AND HIGHLIGHTS

### TRANSITING THE PANAMA CANAL

In the pantheon of iconic travel experiences, a transit of the twisting waterways and mighty locks of the Panama Canal ranks near the top.

### FUERTE AMADOR (PANAMA CITY), PANAMA

Where the Panama Canal joins the Pacific sits the capital city of Fuerte Amador. More commonly known as Panama City, this overnight port offers insight into the Canal's history, the city's time as a Spanish fort and its present-day role as a major shipping destination and global center of research, business and entertainment.

### MANTA (QUITO), ECUADOR

Manta is a commercial center for fish and fruit, particularly bananas and plantains. However its beaches, vibrant culture and quaint fishing villages have long attracted tourists. Shrimp, tuna and giant blue and striped marlin are abundant in the waters off its coastal plain.

#### **Optional Seabourn Journeys:**

- Quito Journey: A UNESCO Partner Tour: 3 Days/2 Nights
- Galápagos Islands Mid-Voyage Adventure: 5 Days/4 Nights

### ISLAS GUAÑAPE, PERU

A cluster of four tiny islands off the coast of Peru are uninhabited by people, but are teeming with wildlife – particularly seabirds such as Humboldt penguins, blue-footed boobies, terns, and Southern sea lions who frequent these protected lands and waters.

### CALLAO (LIMA), PERU

Visit Lima, the “City of Kings” and a UNESCO World Heritage Site, prized for its grand palaces and churches, broad plazas, and unique style of art that blends classical forms with native traditions.

#### **Optional Seabourn Journeys:**

- Machu Picchu: A UNESCO Partner Tour: 3 Days/2 Nights





MACHU PICCHU, PERU



## GENERAL SAN MARTIN (PISCO), PERU

Pisco dates from 1640, its Plaza de Armas is a Spanish colonial treasure. Another treasure are the Ballestas Islands, an offshore cluster of rocky outcroppings teeming with seabirds, penguins, sea lions, dolphins and other wildlife.

## ISLA PAN DE AZÚCAR, CHILE

“Sugar Loaf Island” is a nature sanctuary where breeding colonies of sea lions, sea otters, pelicans and other flora and fauna live peacefully among the rocky shores and arid climate influenced by the nearby Atacama Desert. Floating offshore, you’ll be in a prime spot to see them all.

## SAN ANTONIO (SANTIAGO), CHILE

This large, modern port serves Chile’s capital, Santiago, a city with Spanish colonial charm and a vivacious spirit. Encircled by the Andes and the Coastal Range, Santiago is centered around the Plaza de Armas, with several of the city’s landmarks: the 18th-century Metropolitan Cathedral the Palacio de la Real Audencia from 1808, the City Hall and the National Museum of History.

## PUERTO MONTT, CHILE

Captivating volcanic peaks, Chilean fjords, a vibrant fish market and harbor, and a bustling town-like atmosphere are all part of the colorful experience here. Explore white-water rafting, fly-fishing and hiking, or meander through craft stalls of handmade goods as you discover this multifaceted Pacific port.

## THE SOUTH GEORGIA EXPERIENCE

Largely untouched and blessed with a sub-Antarctic climate and nutrient-rich seas, South Georgia is strikingly green with vegetation and teeming with wildlife, including massive populations of king and other penguin species, fur seals, elephant seals, albatrosses, giant petrels and other seabirds. Whales, orcas and dolphins abound offshore in the most diverse marine ecosystem on earth. Your Captain and Expedition Leader plan your days in South Georgia to offer you a variety of amazing experiences, based on conditions and wildlife reports. Your Expedition Team members accompany you on landings at the various sites in complimentary Zodiacs® and excursions.

## NEW ISLAND, FALKLAND ISLANDS

Wind-swept New Island, one of the world's most remote inhabited islands, lies on the western fringe of the Falklands Archipelago. A place of colorful landscapes, New Island supports some of the largest concentrations and diversity of wildlife in the Falklands, with over forty species of nesting birds. Four species of penguins, including 13,000 gentoo and 26,000 Southern rockhopper penguins call the island home. Embracing winds and seas below, 60,000 black-browed albatross soar along the cliffs. Complimentary Zodiac® and optional kayak excursions enhance your experience.

## THE ANTARCTIC EXPERIENCE

You will never forget your first sighting of Antarctica and its islands. For the next five days, your Captain and Expedition Leader plan your itinerary, complimentary Zodiac® landings, scenic cruising and exploration operations to offer you the widest variety of experiences possible based on conditions and wildlife reports. Visits to breeding colonies of different penguin species; sightings of crabeater, Weddell and leopard seals basking on ice or swimming; and watching various species of whales are just some of the wildlife highlights you can experience in this coveted region.





DEVIL'S ISLAND, FRENCH GUIANA

## **BUENOS AIRES, ARGENTINA**

Fashionable Porteños live in style, preferring good food, fine wines and well-cut clothing. Lively and sophisticated, their city is Latin America's most European. Stroll the park-like Recoleta Cemetery to Evita Peron's flower-strewn tomb.

### **Optional Seabourn Journeys:**

- Iguazú Falls and Rio de Janeiro: 6 Days/5 Nights

## **RIO DE JANEIRO, BRAZIL**

With its iconic crescent-shaped Guanabara Bay and Corcovado mountain topped by the statue of Christ the Redeemer, it is easy to see why Rio is beloved by all who see it. Alive with Carnavál energy year-round, the city is also rich in nature and history that have earned it the distinction of being a UNESCO World Heritage Site.

## **THE AMAZON**

The greatest river on earth flows through the world's largest rain forest. Survey a thousand miles of its banks, with an overnight in Manaus, visiting the important cities of Santarém, Guajara, Alter do Chão and remote village outposts where colorful celebrations and timeless traditions endure.

## **DEVIL'S ISLAND, FRENCH GUIANA**

Best recognized today as the site of the remote 19th-century prison from the movie "Papillon," Devil's Island in French Guiana is a mix of haunting ruins in a paradise-like landscape abundant with wildlife.

## **ARMAÇÃO DOS BÚZIOS, BRAZIL**

Around the corner from Rio de Janeiro, this strand of 23 different stunning beaches and waters is perfect for snorkeling, fishing and even surfing. Like any great beach town, Buzios also offers a laid-back restaurant, shopping, and entertainment scene under sunny skies.

# GRAND AMERICAS VOYAGE VENTURES BY SEABOURN®: SOUTH AMERICA, THE AMAZON & FRENCH GUIANA

Discover the richness of the New World in ways only *Ventures by Seabourn*® makes possible on these optional small-group Zodiac® and kayak excursions along the Amazon. Your Expedition Team will share additional cultural insights and expertise of each destinations' wildlife, flora and fauna to further enhance your experience.

## **Ventures by Seabourn® Ports and Destinations:**

Islas Guañape ▪ Islas Ballestas ▪ Punta Islay ▪ Isla Pan de Azucar ▪ Rio de Janeiro ▪ Santarém ▪ Manaus ▪ Boca dos Botos ▪ Parintins ▪ Guajara ▪ Devil's Island

## EXPEDITION TEAM

Guiding you on your way, your world-class Expedition Team includes marine biologists, ornithologists, kayak guides, and biologists who are experts at sharing the nuances of unique environments and ways of life.



VENTURES  
— BY SEABOURN® —







# VENTURES BY SEABOURN: ANTARCTICA, SOUTH GEORGIA AND FALKLAND ISLANDS

There's no better way to experience these coveted destinations than on complimentary Zodiac® landings and excursions or optional kayak excursions led by our Expedition Team. Cruise or kayak among pristine landscapes, towering icebergs and abundant wildlife at sea-level, and land on remote islands and beaches for once-in-a-lifetime experiences.

**Ventures by Seabourn® Destinations:** The Antarctic Experience ▪  
The South Georgia Experience ▪ New Island, Falkland Islands

## EXPEDITION TEAM

Joining you in these breathtaking regions, your world-class Expedition Team includes a glaciologist, wildlife experts, naturalists and photography coaches. They'll share their expertise in lectures as part of our *Seabourn Conversations* program, in casual conversations, and provide insights on deck.

### COMPLIMENTARY POLARSHIELD PARKA

Guests will receive complimentary WaterShield backpacks and PolarShield parkas custom-designed by Seabourn and Helly Hansen. The parkas feature a Helly Tech® outer shell coupled with a removable insulator puff jacket inside.



# 2023 FULL GRAND VOYAGE AMENITIES

## ALL FULL GRAND VOYAGE GUESTS RECEIVE:

- Gala Bon Voyage dinner & overnight stay prior to departure in Miami
- Exclusive Grand Voyage Shore event
- Exclusive Grand Voyage President's Event
- Special Grand Voyage pillow gifts

## BOOK AND PAY IN FULL BY APRIL 15, 2021 TO RECEIVE:

- 6% Early Bonus Savings (pay-in-full discount)

## BOOK BY MAY 31, 2022 TO RECEIVE:

- Round-trip Air
- Personal Valet® luggage shipping service between home and ship to and from Miami (2 pieces per guest)
- Ocean View & Veranda Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per Guest)
- Penthouse & Premium Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per Guest)
- Unlimited Internet Package
- Unlimited laundry, dry cleaning and pressing on board
- 50% Reduced Deposit\*
- 3% Early Bonus Savings (pay-in-full discount)

\*For USD, CAD and AUD markets.



# 2023 GRAND VOYAGE SEGMENT OFFERS

## BOOK BY MAY 31, 2022 AND RECEIVE:

- Unlimited Internet Package
- 3% Early Bonus Savings (pay-in-full discount)
- **21-29 days:** Ocean View & Veranda Suites: \$500USD Shipboard Credit per Suite (\$250USD Shipboard Credit per Guest)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000USD Shipboard Credit per Suite (\$500USD Shipboard Credit per Guest)
- **50-58 days:** Ocean View & Veranda Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per Guest)
- **21-29 days:** Penthouse & Premium Suites: \$750USD Shipboard Credit per Suite (\$375USD Shipboard Credit per Guest)
- **30-49 days:** Penthouse & Premium Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per Guest)
- **50-58 days:** Penthouse & Premium Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per Guest)

Visit [Seabourn.com](http://Seabourn.com) for full amenities details and Terms and Conditions.



## YOUR OCEAN-FRONT SUITE, A GRACIOUS HOME AWAY FROM HOME

Enter your spacious, light-filled suite to discover Welcome Champagne awaiting you on ice, and an in-suite bar fully stocked with your preferences. Tastefully designed and curated, most suites open onto private verandas. All feature walk-in closets; an entertainment system with TV; and a spacious marble bath with double vanities, a full tub, shower, designer soaps and a range of luxury bath products in signature scents created for Seabourn by Molton Brown, London.





PENTHOUSE SPA SUITE, SEABOURN QUEST



VERANDA SUITE, SEABOURN QUEST





## SERVICE YOU CAN FEEL

Seabourn's gracious staff offers a relaxing, sincere and personalized style of service you can feel — a discernable difference between being merely catered to and being truly cared for. They never miss an opportunity to transform routine encounters into the sort of memorable occasions we call *Seabourn Moments*. Your Personal Suite Steward perfectly embodies this spirit of hospitality, combining the skills of a butler with a cheerful intuition ensuring everything is exactly as you wish.



## YOUR UNRIVALED DINING EXPERIENCES AT SEA

Our culinary leadership and teams produce award-winning, memorable meals equal to the finest restaurants anywhere. Our skilled chefs flavor dishes with locally sourced herbs, spices and specialties. Menus satisfy every taste, from adventurous to the familiar, and most are cooked to order. All dining options are complimentary, as are fine wines selected by our sommeliers. Cocktails, wines and other beverages are complimentary everywhere on board.





THE GRILL BY THOMAS KELLER, SEABOURN QUEST



## EXCLUSIVE SPA & WELLNESS WITH DR. ANDREW WEIL

Our award-winning, full-service spa and fitness facility combines with a unique series of life-enhancing seminars designed in cooperation with the bestselling Integrative Medicine pioneer. This innovative program is administered by a certified Mindful Living Coach.





# THE SEABOURN **ALL-INCLUSIVE** DIFFERENCE

**Intimate ships** with a private club atmosphere

**Intuitive, personalized service** provided by staff passionate about exceeding guests expectations

**Curated voyages to all seven continents** delivering award-winning experiences

**All ocean-front suites**, luxuriously appointed

**Complimentary premium spirits and fine wines** available on board at all times

Welcome Champagne and **complimentary in-suite bar** stocked with your preferences

**Tipping is neither required, nor expected**

**Finest resort at sea** that is masterfully designed

World-class dining, further enhanced through a **culinary partnership with Chef Thomas Keller**

**All dining venues are complimentary**, dine where, when and with whom you wish

**Seabourn Conversations<sup>®</sup>**, connecting with visionary experts

**Ventures by Seabourn<sup>®</sup>**, optional shore excursions, enhance and extend destination experiences<sup>\*^</sup>

Select purposeful and sustainable travel experiences in **partnership with UNESCO\***

**Spa & Wellness with Dr. Andrew Weil**, featuring an exclusive mindful living program\*

An evening with Sir Tim Rice in **collaboration with Belinda King Creative Productions†**

Committed to **environmental stewardship and sustainability**

\*Optional programs, for additional charge

^Available on Seabourn Odyssey, Seabourn Sojourn, Seabourn Quest, Seabourn Encore, Seabourn Ovation

†Not available on board Seabourn Venture

# WE CAN'T WAIT TO WELCOME YOU BACK ON BOARD! OUR FLEET IS YOUR HOME AWAY FROM HOME

SAILING 2023 WORLD VOYAGE  
WITH UPDATED DECK PLAN



SEABOURN SOJOURN



SEABOURN ODYSSEY



SEABOURN ENCORE



SAILING 2023 GRAND VOYAGE  
WITH UPDATED DECK PLAN



SEABOURN QUEST



SEABOURN OVATION



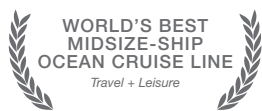
SEABOURN VENTURE

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